



Declaration of Compliance

Business Operator	Vikan A/S Rævevej 1 DK-7800 Skive (+45) 96 14 26 00
Description	Pipe Cleaning Brush f/handle, Ø50 mm, Hard, Green
Item Number	5380502
	
Plastic Material	Polypropylene, 97 %
Colour masterbatch	Green, 2 %
Foaming agent	Chemical foaming agent, 1 %
Bristles	Polybutylene terephthalate (PBT)
Stainless steel	The stainless steel thread is made from stainless steel Grade 1.4301 (AISI 304)
EU Compliance	
Regulation (EC) No 1935/2004	In accordance with EU Commission Regulation no. 1935/2004 article 3, 11(5), 15 and 17 the product is intended for food contact. The product is marked with the "glass & fork" symbol on the packaging or on the product itself through moulding. 
Regulation (EC) No 2023/2006	The product is produced according to EU Commission Regulation no. 2023/2006 of 22. December 2006 on good manufacturing practices for materials and articles intended to come into contact with food (GMP).
Regulation (EU) No 10/2011	Monomers and intentionally added additives used to manufacture this product are listed in Annex I of Commission Regulation (EU) No. 10/2011 of 14. January 2011 on plastic materials and articles intended to come into contact with foodstuffs. Subsequent amendments up to (EU) 2017/752 are included. Monomers and/or additives with specific migration limit (SML) are used. The substances with a SML will not migrate in quantities that will exceed the SML, under the specified conditions of use. Upon request we will supply relevant information regarding these substances on a confidential basis.
Regulations (EC) No 1333/2008 and (EC) No 1334/2008	This material contains intentionally added "dual use" additives for which restrictions or purity criteria are in place in accordance with Regulations (EC) 1333/2008 and (EC) 1334/2008. Upon request we will supply relevant information regarding these substances on a confidential basis.
AP(89)1	All pigments in the masterbatch comply with resolution AP 89(1)



US FDA Compliance

All raw materials in this product are in compliance with FDA (Food and Drug Administration in the USA) 21 CFR parts 170 to 199.

The polymers and additives complies with FDA 21 CFR part 174, 175, 176, 177, 178, 181, 182, 184, or 186. Additives are cleared according to FDA 21 CFR Part 178 (Indirect food additives), are generally recognised as safe (GRAS), are prior-sanctioned food ingredients, or are cleared on basis of regulations for food additives of before 1958.

The polypropylene complies with FDA 21 CFR 177.1520 "olefin polymers".

The pigments in the masterbatch are listed under FDA 21 CFR 178.3297 „Colorants for Polymers“.

Migration analysis plastics

Samples of the product, or a similar product made from identical plastic material, have been tested for overall migration according to the test conditions specified in (EU) 10/2011, and the article comply with the overall migration limit of 10 mg/dm² or 60 mg/kg.

Food simulants used for overall migration were 50 % ethanol (simulant D1), 3 % acetic acid (simulant B) and olive oil (simulant D2).

Test conditions for overall migration were OM2 (10 days at 40 °C)

Compliance with specific migration limits, and other restrictions, has been documented through testing, calculation or simulation.

Food contact types

The product is suitable for contact with the following types of food under the intended and foreseeable conditions of use:

- Aqueous
- Acidic
- Alcoholic
- Fatty
- Dry

Food contact usage time and temperature

Any long term storage at room temperature or below, including heating up to 70 °C for up to 2 hours, or heating up to 100 °C for up to 15 minutes.

Non-food contact usage temperature

Minimum temperature: -20 °C
Maximum temperature: 100 °C



General

Equipment should be cleaned, disinfected and sterilised, as appropriate to it's intended use, before use.

It is also important to clean, disinfect and sterilise equipment as appropriate after use, using the appropriate decontamination chemicals, concentrations, times and temperatures.

Appropriate equipment decontamination will minimise the risk of microbial growth and cross contamination and will maximise the efficiency and durability of the equipment.

Max. Wash temp.: 121 °C

We will make the relevant background documentation available to the competent authorities, at their request.

Vikan A/S is registered with the Danish Veterinary and Food Administration (DVFA), and our mandatory Own Control System is subject to inspection by the DVFA.



Date

11/28/2017

Made By

Stine Lønnerup Bislev
Hygiene and Compliance Manager

Declaration of Compliance

Business Operator	Vikan A/S Rævevej 1 DK-7800 Skive (+45) 96 14 26 00
Description	Pipe Cleaning Brush f/handle, Ø50 mm, Hard, Blue
Item Number	5380503
	
Plastic Material	Polypropylene, 97 %
Colour masterbatch	Blue, 2 %
Foaming agent	Chemical foaming agent, 1 %
Bristles	Polybutylene terephthalate (PBT)
Stainless steel	The stainless steel thread is made from stainless steel Grade 1.4301 (AISI 304)
EU Compliance	
Regulation (EC) No 1935/2004	In accordance with EU Commission Regulation no. 1935/2004 article 3, 11(5), 15 and 17 the product is intended for food contact. The product is marked with the "glass & fork" symbol on the packaging or on the product itself through moulding. 
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Regulations (EC) No 1333/2008 and (EC) No 1334/2008	This material contains intentionally added "dual use" additives for which restrictions or purity criteria are in place in accordance with Regulations (EC) 1333/2008 and (EC) 1334/2008. Upon request we will supply relevant information regarding these substances on a confidential basis.
AP(89)1	All pigments in the masterbatch comply with resolution AP 89(1)



US FDA Compliance

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The polypropylene complies with FDA 21 CFR 177.1520 "olefin polymers".

The pigments in the masterbatch are listed under FDA 21 CFR 178.3297 „Colorants for Polymers“.

Migration analysis plastics

Samples of the product, or a similar product made from identical plastic material, have been tested for overall migration according to the test conditions specified in (EU) 10/2011, and the article comply with the overall migration limit of 10 mg/dm² or 60 mg/kg.

Food simulants used for overall migration were 50 % ethanol (simulant D1), 3 % acetic acid (simulant B) and olive oil (simulant D2).

Test conditions for overall migration were OM2 (10 days at 40 °C)

Compliance with specific migration limits, and other restrictions, has been documented through testing, calculation or simulation.

Food contact types

The product is suitable for contact with the following types of food under the intended and foreseeable conditions of use:

- Aqueous
- Acidic
- Alcoholic
- Fatty
- Dry

Food contact usage time and temperature

Any long term storage at room temperature or below, including heating up to 70 °C for up to 2 hours, or heating up to 100 °C for up to 15 minutes.

Non-food contact usage temperature

Minimum temperature: -20 °C
Maximum temperature: 100 °C



General

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It is also important to clean, disinfect and sterilise equipment as appropriate after use, using the appropriate decontamination chemicals, concentrations, times and temperatures.

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Hygiene and Compliance Manager

Declaration of Compliance

Business Operator	Vikan A/S Rævevej 1 DK-7800 Skive (+45) 96 14 26 00
Description	Pipe Cleaning Brush f/handle, Ø50 mm, Hard, Red
Item Number	5380504
	
Plastic Material	Polypropylene, 97 %
Colour masterbatch	Red, 2 %
Foaming agent	Chemical foaming agent, 1 %
Bristles	Polybutylene terephthalate (PBT)
Stainless steel	The stainless steel thread is made from stainless steel Grade 1.4301 (AISI 304)
EU Compliance	
Regulation (EC) No 1935/2004	In accordance with EU Commission Regulation no. 1935/2004 article 3, 11(5), 15 and 17 the product is intended for food contact. The product is marked with the "glass & fork" symbol on the packaging or on the product itself through moulding. 
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AP(89)1	All pigments in the masterbatch comply with resolution AP 89(1)



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The polypropylene complies with FDA 21 CFR 177.1520 "olefin polymers".

The pigments in the masterbatch are listed under FDA 21 CFR 178.3297 „Colorants for Polymers“.

Migration analysis plastics

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Food simulants used for overall migration were 50 % ethanol (simulant D1), 3 % acetic acid (simulant B) and olive oil (simulant D2).

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Food contact types

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- Aqueous
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Food contact usage time and temperature

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Declaration of Compliance

Business Operator	Vikan A/S Rævevej 1 DK-7800 Skive (+45) 96 14 26 00
Description	Pipe Cleaning Brush f/handle, Ø50 mm, Hard, White
Item Number	5380505
	
Plastic Material	Polypropylene, 97 %
Colour masterbatch	White, 2 %
Foaming agent	Chemical foaming agent, 1 %
Bristles	Polybutylene terephthalate (PBT)
Stainless steel	The stainless steel thread is made from stainless steel Grade 1.4301 (AISI 304)
EU Compliance	
Regulation (EC) No 1935/2004	In accordance with EU Commission Regulation no. 1935/2004 article 3, 11(5), 15 and 17 the product is intended for food contact. The product is marked with the "glass & fork" symbol on the packaging or on the product itself through moulding. 
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The polypropylene complies with FDA 21 CFR 177.1520 "olefin polymers".

The pigments in the masterbatch are listed under FDA 21 CFR 178.3297 „Colorants for Polymers“.

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Food simulants used for overall migration were 50 % ethanol (simulant D1), 3 % acetic acid (simulant B) and olive oil (simulant D2).

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Declaration of Compliance

Business Operator	Vikan A/S Rævevej 1 DK-7800 Skive (+45) 96 14 26 00
Description	Pipe Cleaning Brush f/handle, Ø50 mm, Hard, Yellow
Item Number	5380506
	
Plastic Material	Polypropylene, 97 %
Colour masterbatch	Yellow, 2 %
Foaming agent	Chemical foaming agent, 1 %
Bristles	Polybutylene terephthalate (PBT)
Stainless steel	The stainless steel thread is made from stainless steel Grade 1.4301 (AISI 304)
EU Compliance	
Regulation (EC) No 1935/2004	In accordance with EU Commission Regulation no. 1935/2004 article 3, 11(5), 15 and 17 the product is intended for food contact. The product is marked with the "glass & fork" symbol on the packaging or on the product itself through moulding. 
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